



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5149-041
Job Sheet 174410



DAS
21
0:00

Part No: D5149-041

Job Qty: 2 ea

Part Name: Fwd Step Base Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 3/15/18

Job Tracking No:

Due Date: 3/16/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP REV:A 14.09.05 NEW ISSUE DD VERF:JLM IPP REV:B 14.12.15 DWG PB1 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	3/15/18	3/15/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	2 pcs	3/16/18	3/16/18	0.00	0.70	Small Fab-8		
120	QC	2 pcs	3/16/18	3/16/18	0.00	0.00	QC5		
130	Packaging	2 pcs	3/16/18	3/16/18	0.00	0.00	Packaging3-2	LG055	
140	QC21-SA	2 Ea	3/16/18	3/16/18	0.00	0.00	QC21		

DAS
21

MAY 07 2018
MAY 07 2018
MAY 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5149-041W	Fwd Step Base Assembly Weldment	2 Ea (1 ea)	90-Start up Operation	SDG3051
D5151-1	Clamp Cushion	2 Ea (1 ea)	90-Start up Operation	SD55137

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5149-041W	2	0	0
	ga D5151-1	2	9	0

Part Specifications

Specifications could not be found.

Plex 3/15/18 8:56 AM dart.lacelle.linda

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐																																																							
Date :	Step #:	QTY _____		MRB (QSI042) Approval																																																					
Descr Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S068377 Part: D5149 - 041 Job No: 174410 Serial No/Batch: S068377 Revision: _____ Inspector: _____ Date: 05/03/18				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																					
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: left;">Root Cause</th> </tr> <tr> <td style="width:15%;">Environment</td> <td style="width:15%;">☐</td> <td style="width:15%;">No Re-</td> <td style="width:15%;">☐</td> </tr> <tr> <td>Design</td> <td>☐</td> <td>Operate</td> <td>☐</td> </tr> <tr> <td>Doc/Data</td> <td>☐</td> <td>Offset/s</td> <td>☐</td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td>Supplier</td> <td>☐</td> </tr> <tr> <td>Handling/Pre</td> <td>☐</td> <td>Training</td> <td>☐</td> </tr> <tr> <td>Material</td> <td>☐</td> <td>Use for Testing</td> <td>☐</td> </tr> <tr> <td>Internal Transport</td> <td>☐</td> <td>Poor Information</td> <td>☐</td> </tr> <tr> <td>Tribal Knowledge</td> <td>☐</td> <td>Rushing</td> <td>☐</td> </tr> <tr> <td>LOA</td> <td>☐</td> <td>Product Improvement</td> <td>☐</td> </tr> <tr> <td>Substation</td> <td>☐</td> <td>Process Improvement</td> <td>☐</td> </tr> <tr> <td>Past Expiry Date</td> <td>☐</td> <td>Manufacturing Process</td> <td>☐</td> </tr> <tr> <td>Misidentified</td> <td>☐</td> <td>Past Due</td> <td>☐</td> </tr> </table>						Root Cause				Environment	☐	No Re-	☐	Design	☐	Operate	☐	Doc/Data	☐	Offset/s	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐
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Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐				Press/Surge ☐ Program ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐																																																					
Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐				Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																																																					
OTHER : _____																																																									